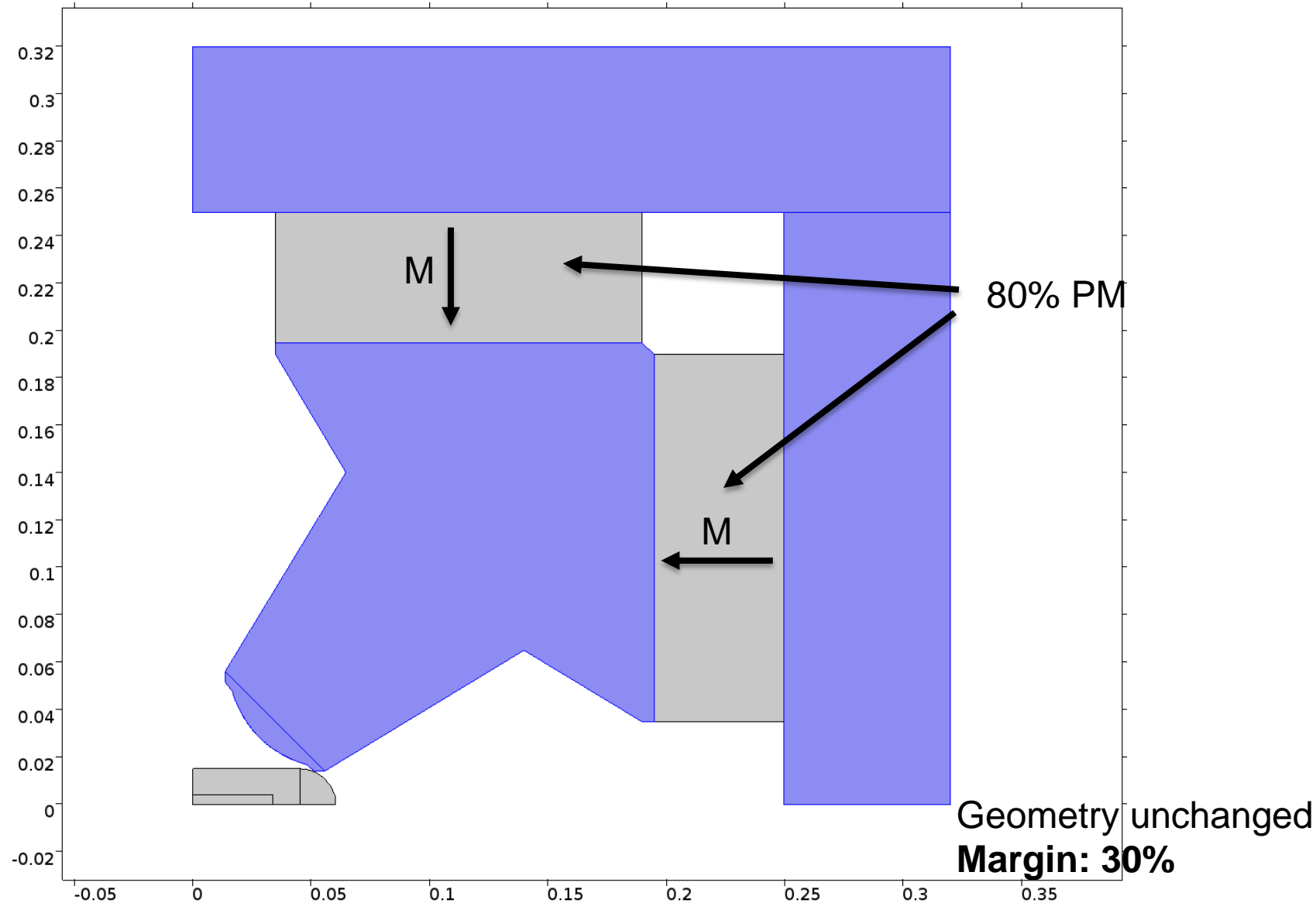


$c\beta$ Iron Dominated Magnets

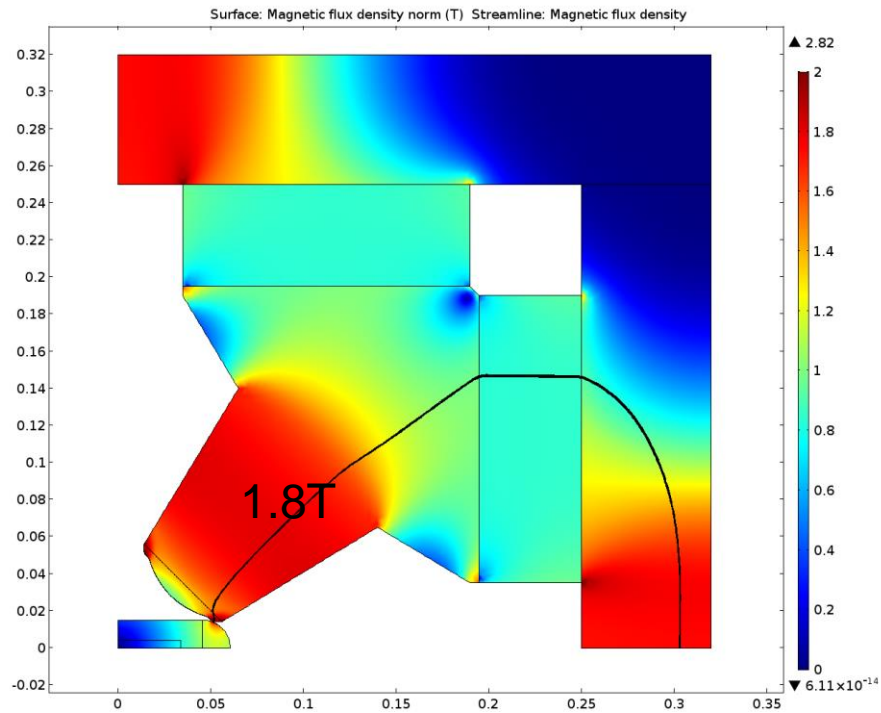
Holger Witte
Brookhaven National Laboratory
Energy Frontier Accelerator Group

2D Geometry Qf/Qd

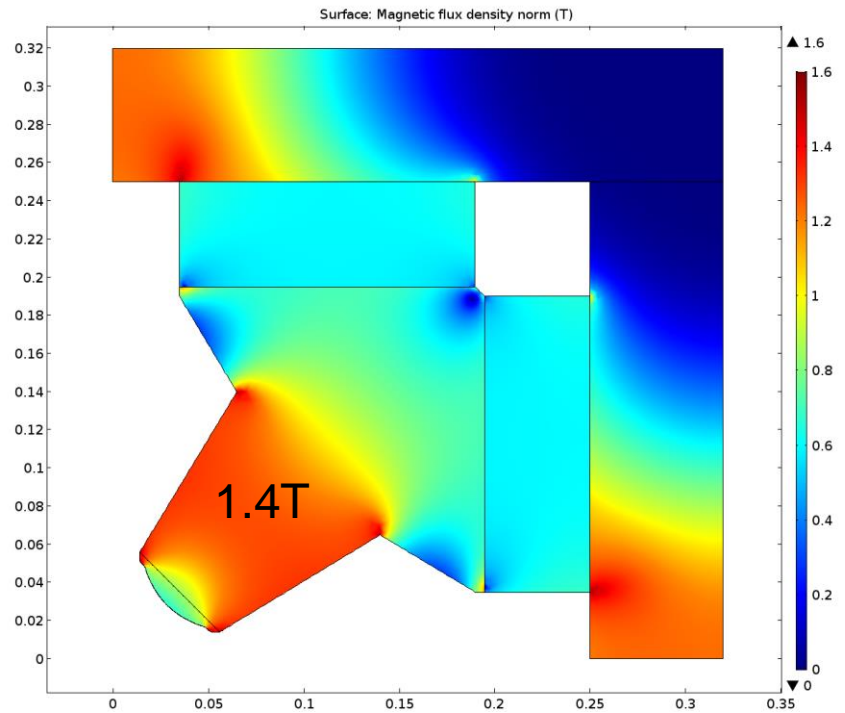


Magnetization

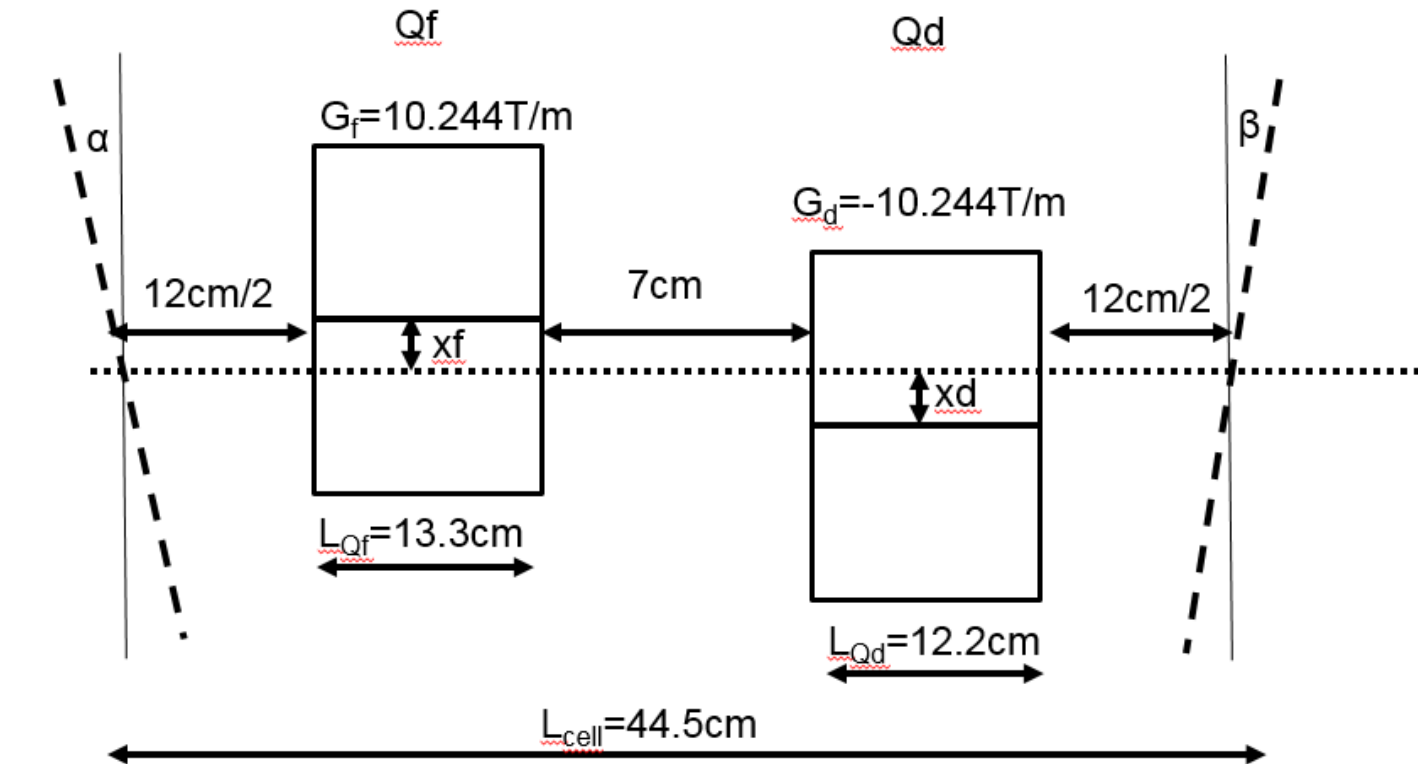
200 MeV



150 MeV



Less stringent requirements on iron



$$x_f = -7.462 \text{ mm}$$

$$x_d = 20.802 \text{ mm}$$

Rotations:

$$Q_f: 1.140^\circ$$

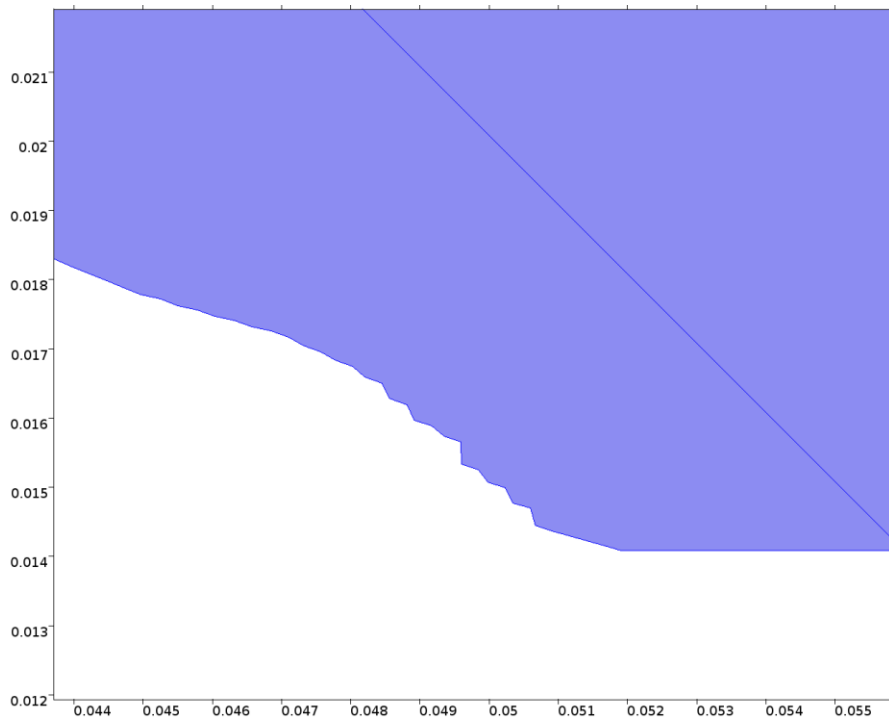
$$Q_d: -1.0787^\circ$$

$$\alpha: 2.562^\circ$$

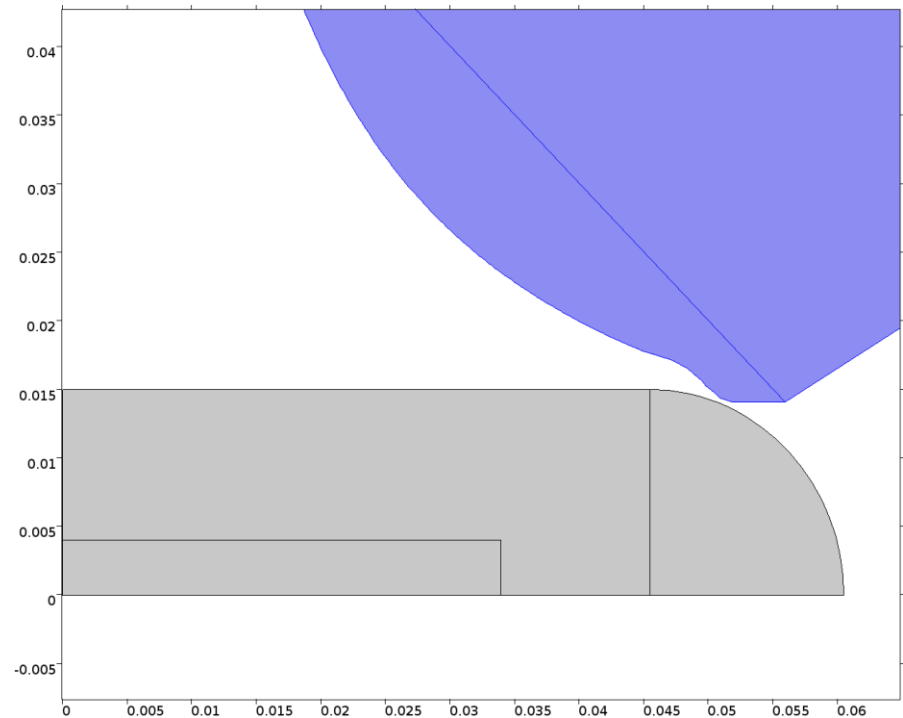
$$\beta: -2.43822^\circ$$

Pole Old/New

Old

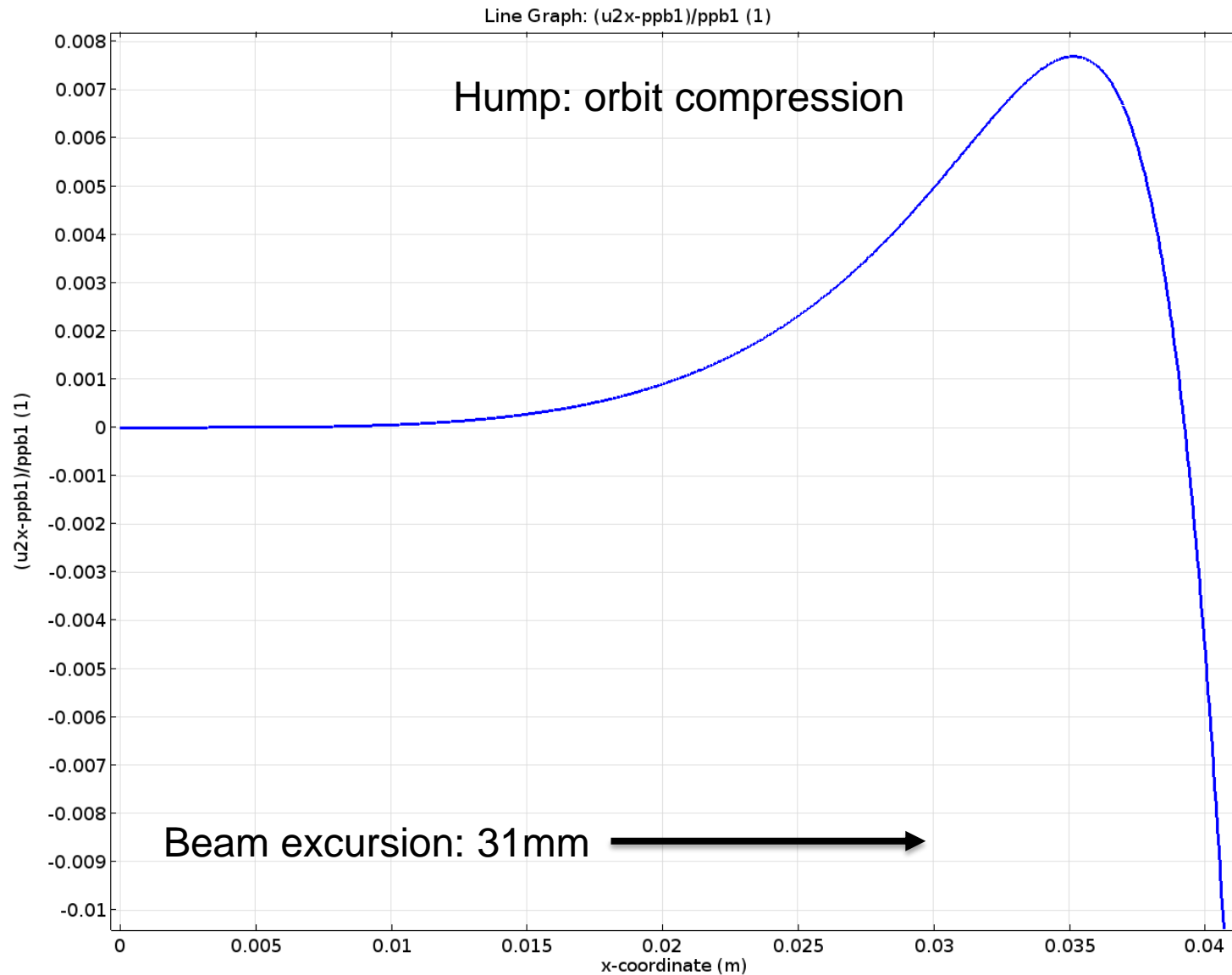


New



No noticeable change in gradient quality
Pole shape seems very robust

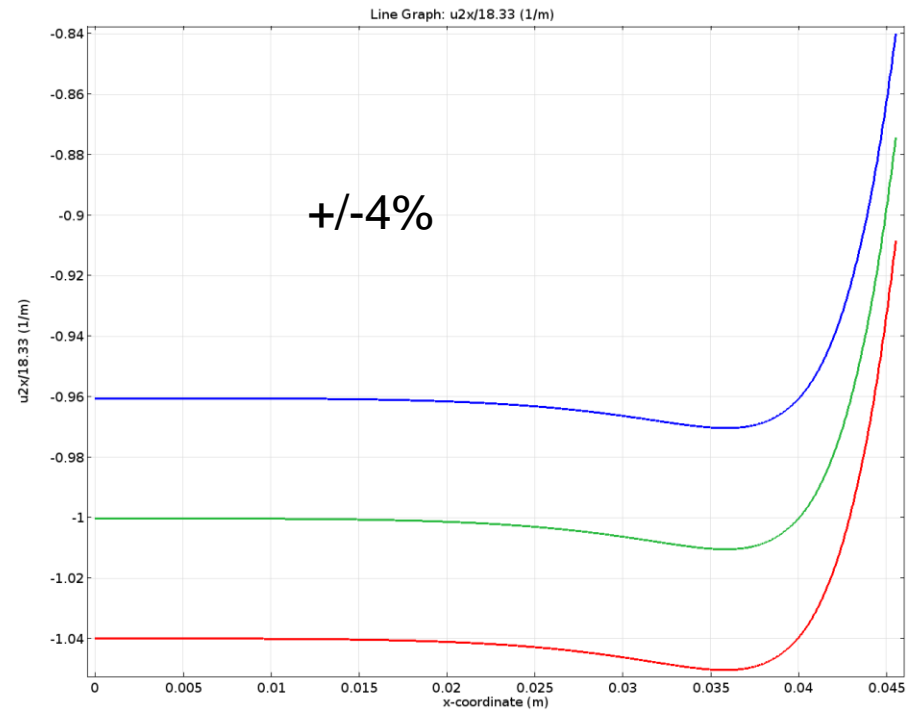
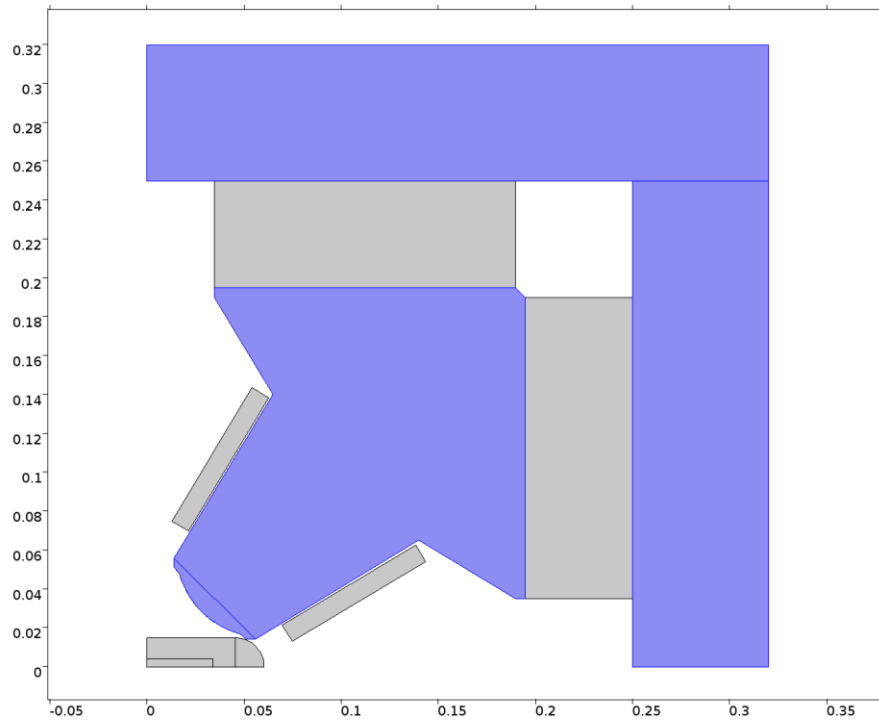
Gradient quality



Quad Corrector

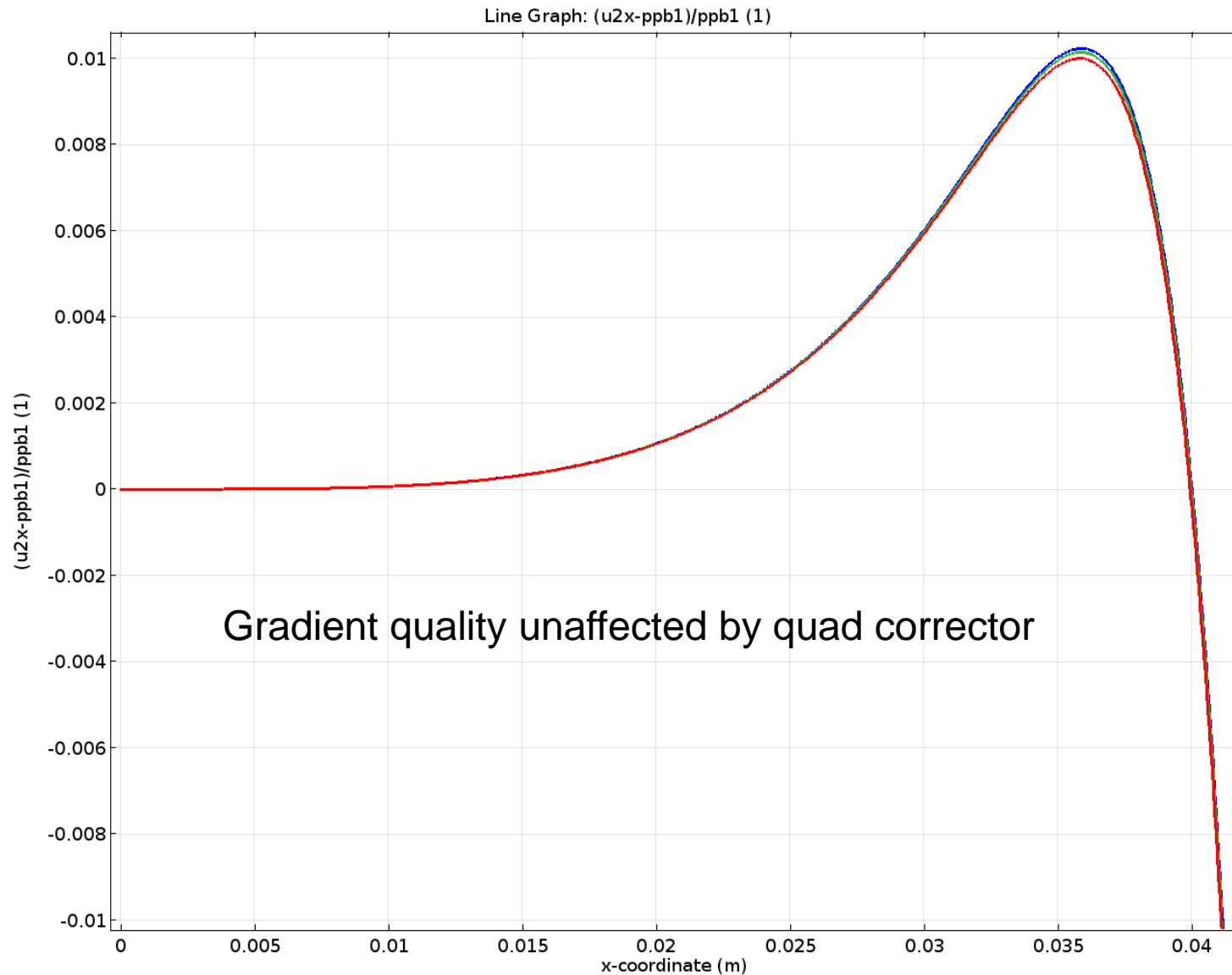


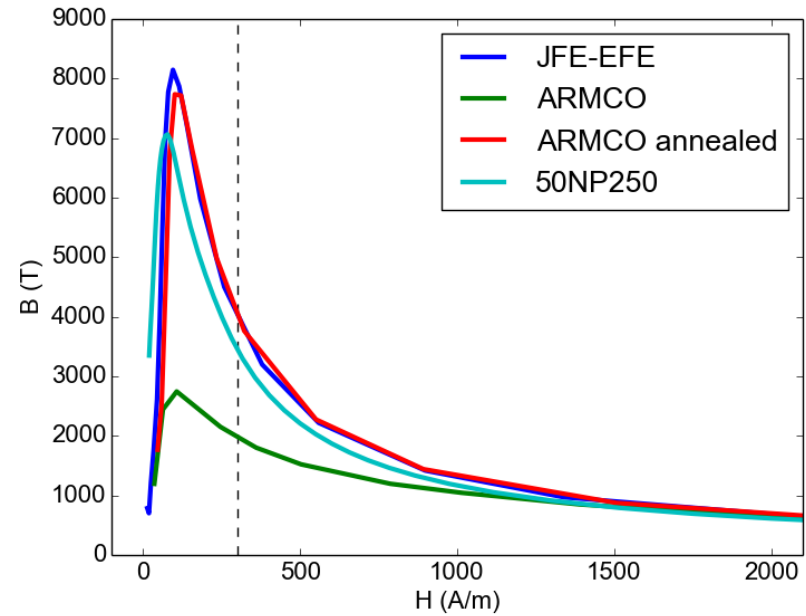
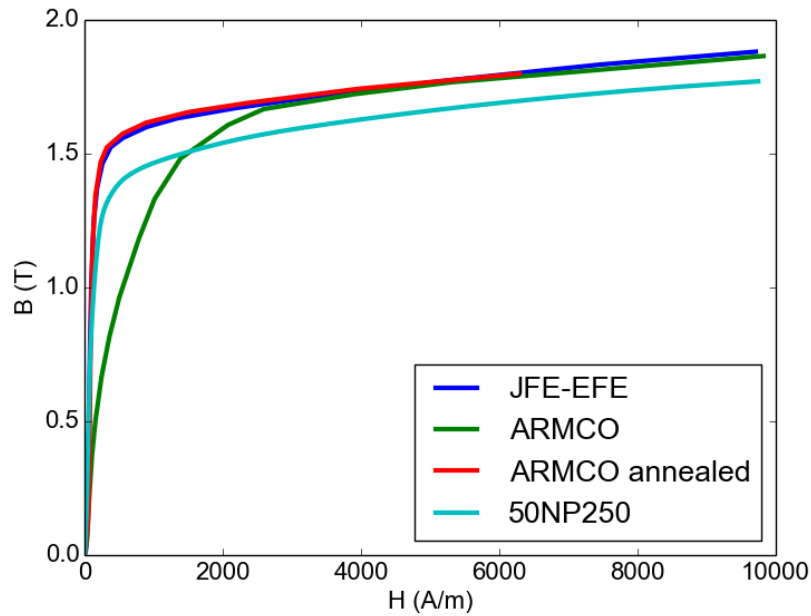
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Coil: $8 \times 10 \text{ mm}^2$
 $J = 1 \text{ A/mm}^2$

Gradient Quality

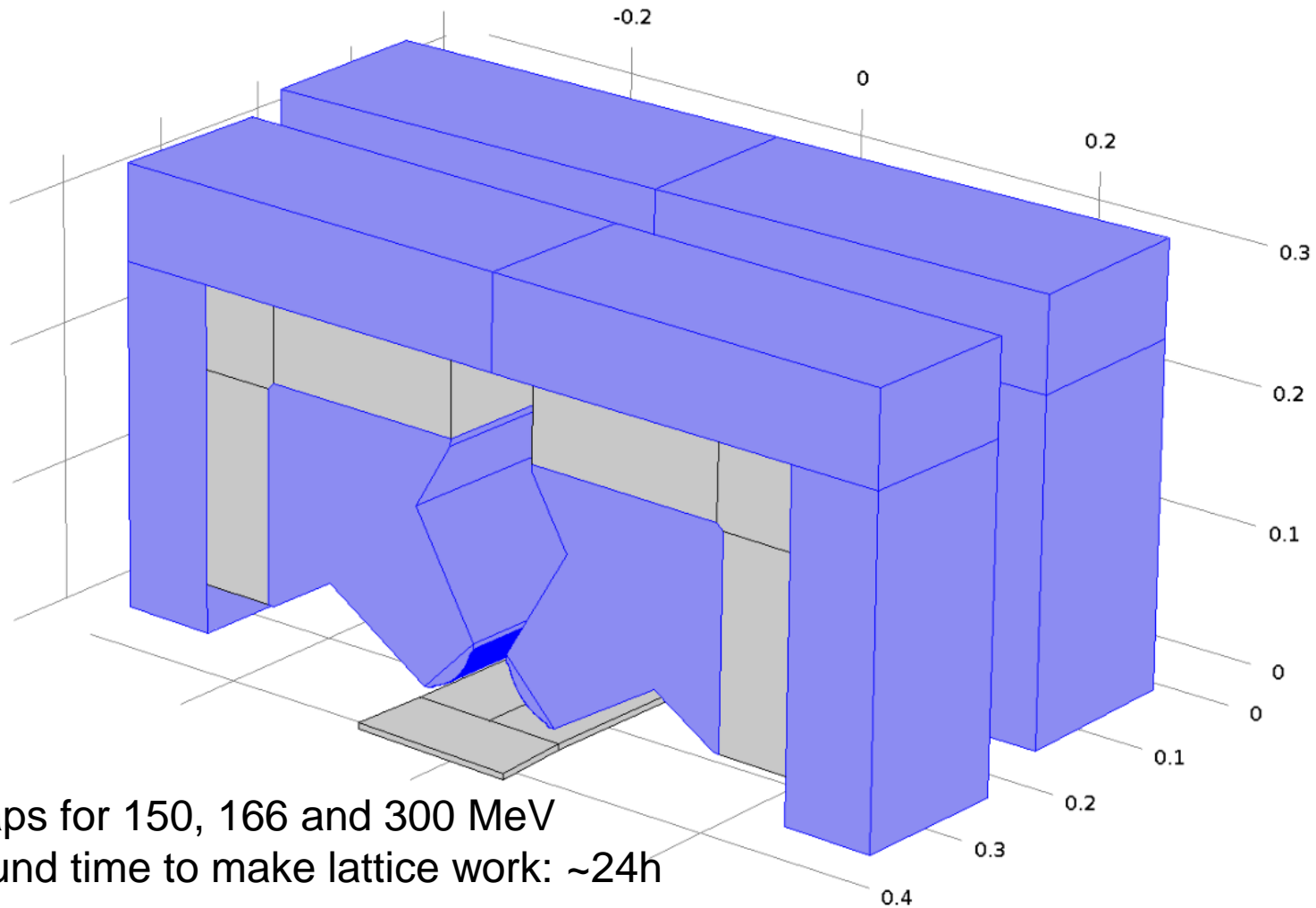




SiFe: no change in gradient or quality

3D Tracking

See Scott's talk...



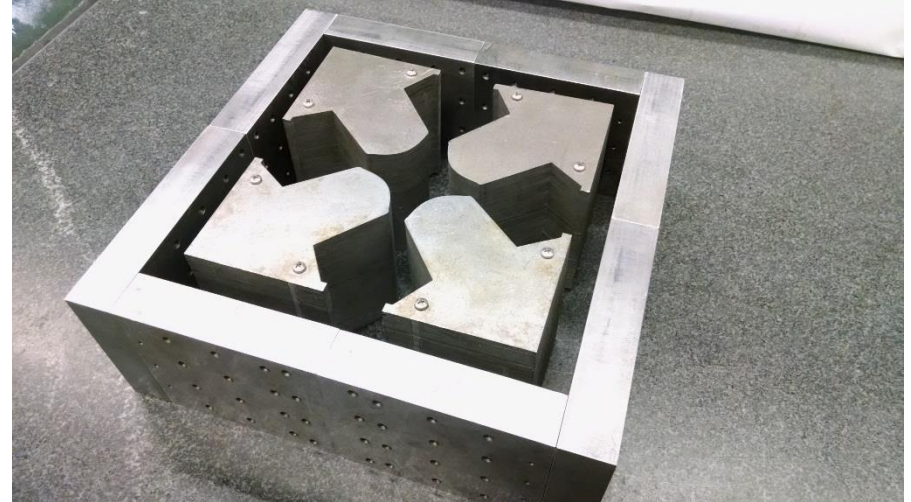
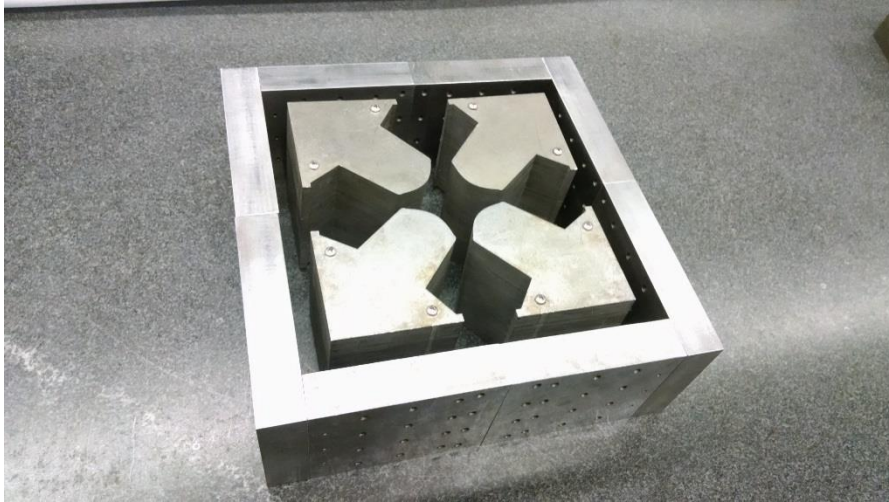
Field maps for 150, 166 and 300 MeV
Turnaround time to make lattice work: ~24h



Status Demonstrator

Delays: customs / clearance

Yokes have arrived



Poles: laminations prepared by wire eroder

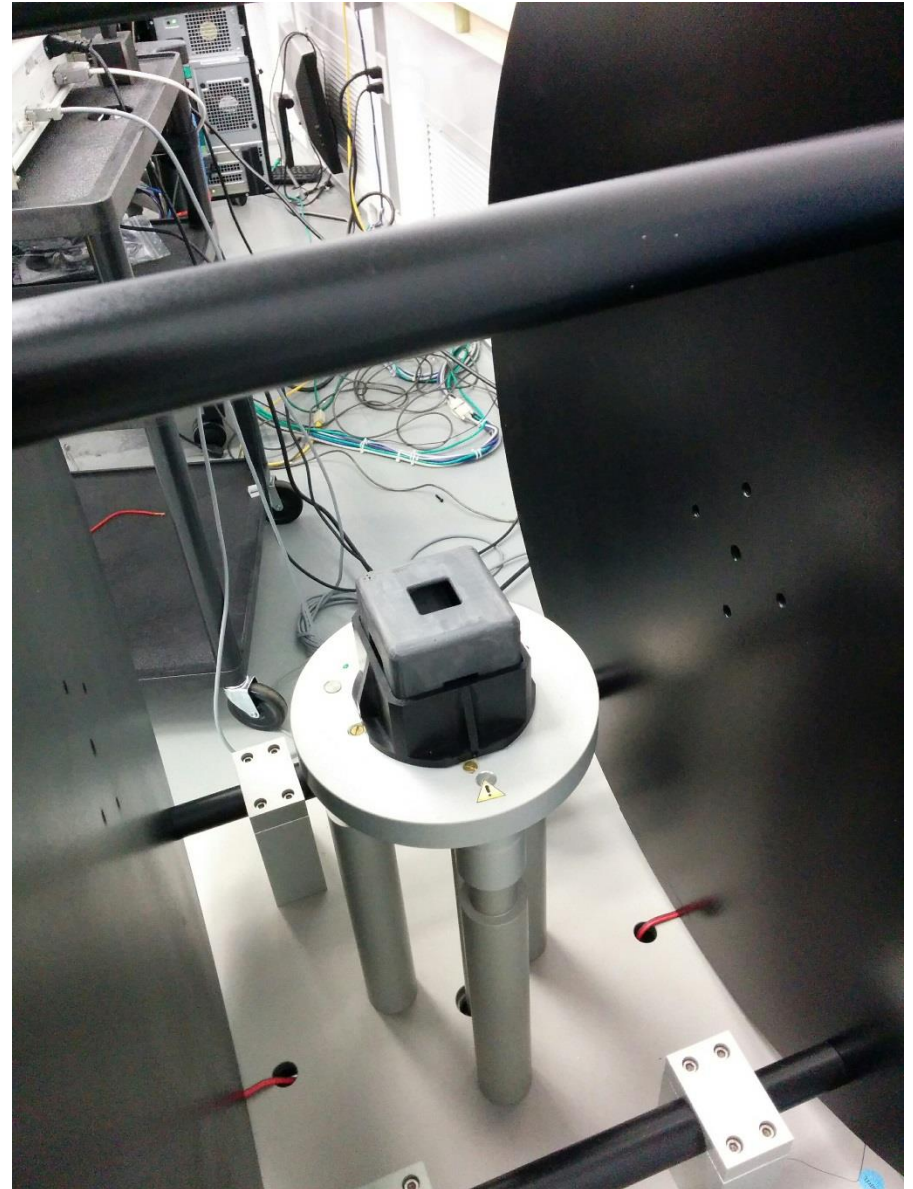
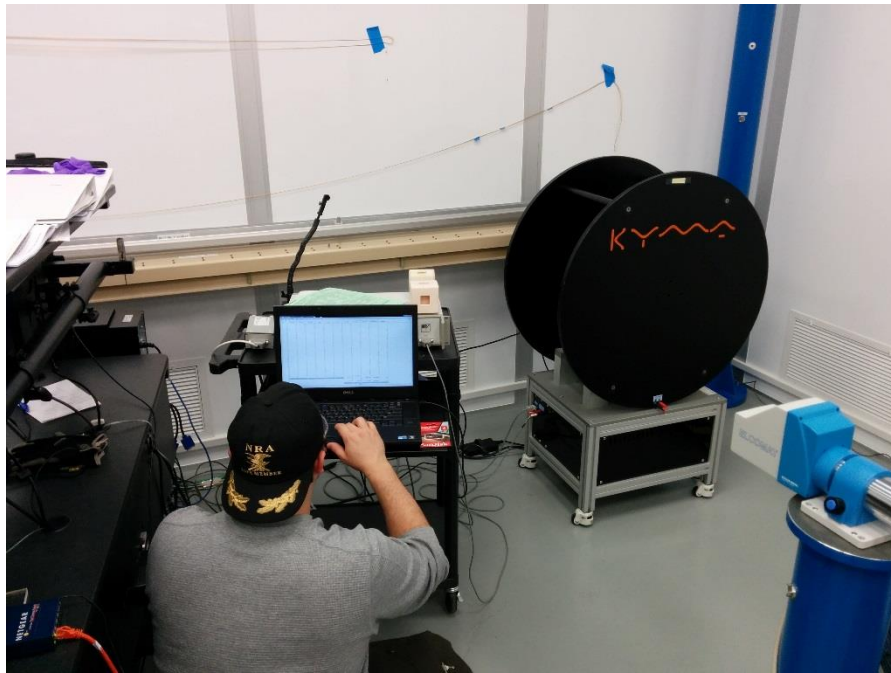
- PMs: two suppliers
 - Vacuumschmelze
 - PMs measured by VAC
 - Procurement started beginning of February
 - Lead-time: 8-10 weeks
 - Updated shipping date: **June 2nd**
 - Exploring partial delivery / expedited shipping
 - Allstar Magnetics
 - At BNL
 - Not measured

BNL Insertion Devices Group

Helmholtz Coil



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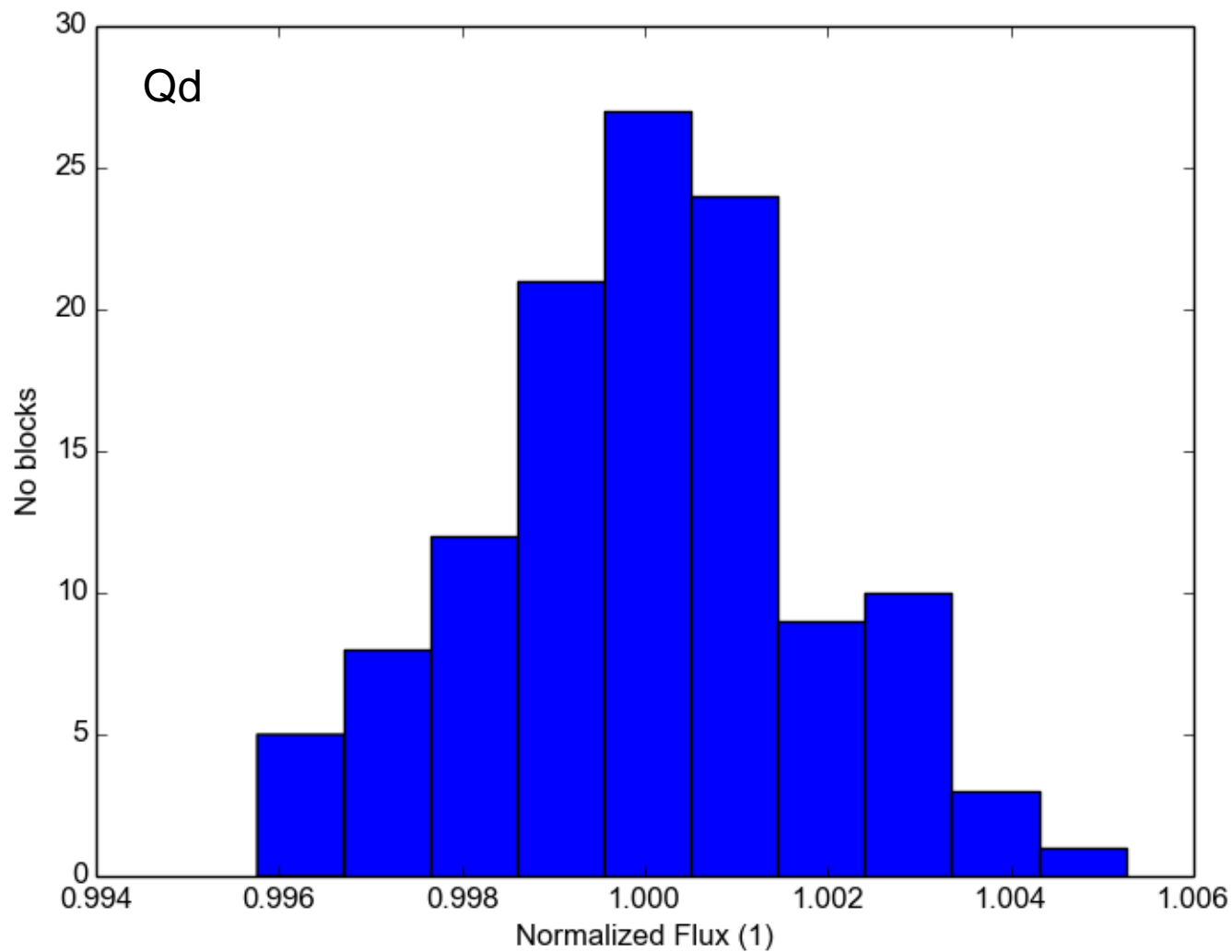


Thanks to Toshiya Tanabe & Chris Eng
Mike Anerella, Jesse, Ray + Mike

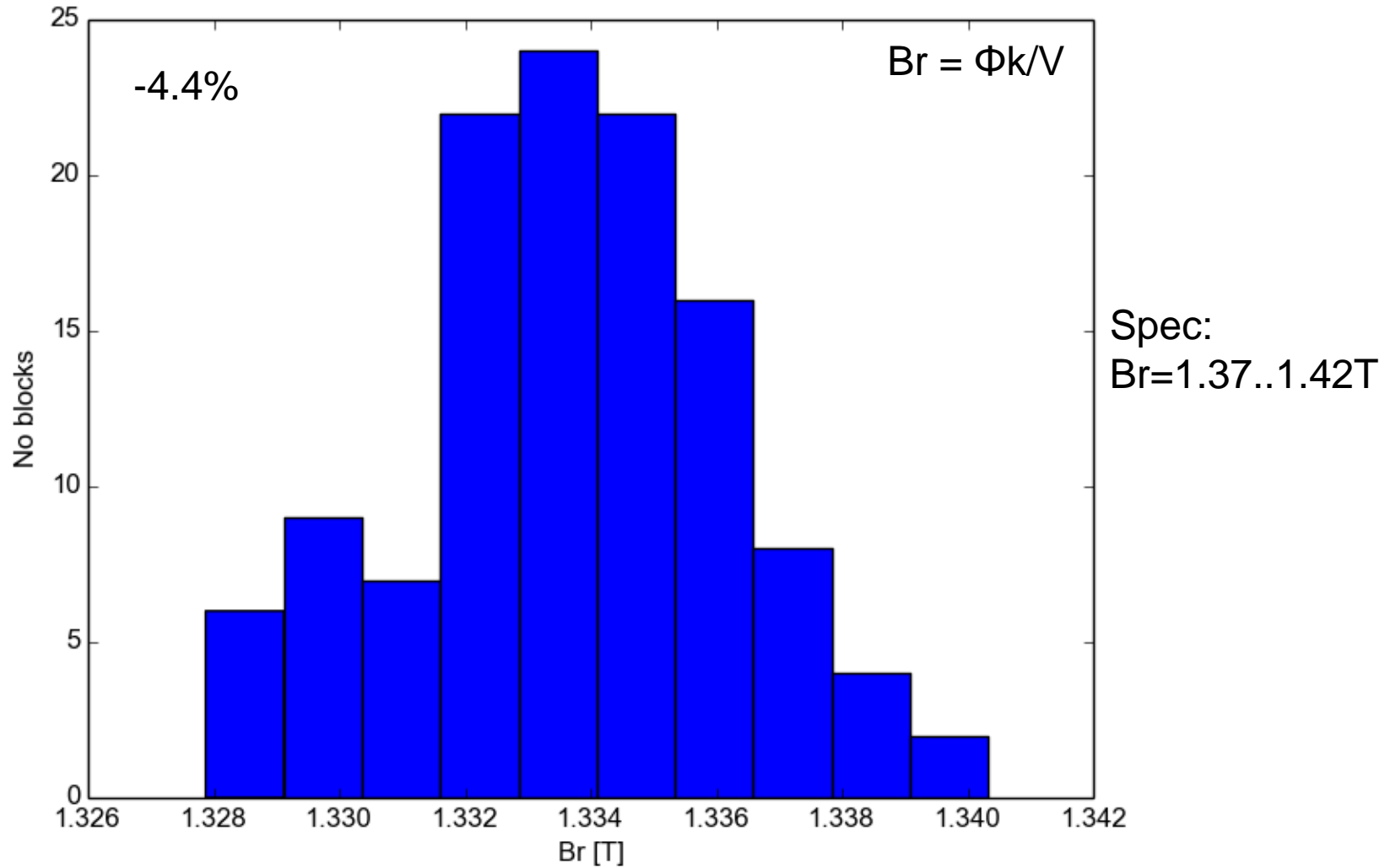
Flux Measurements



Absolute value?



Variation: $\pm 0.5\%$

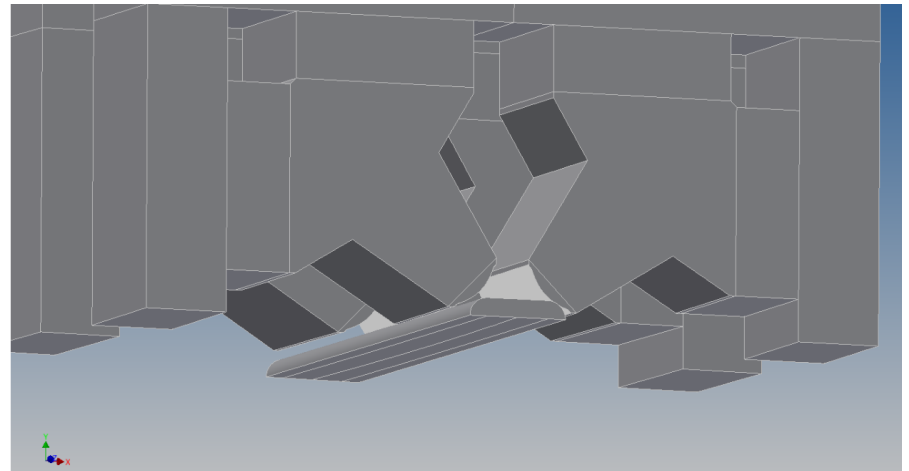
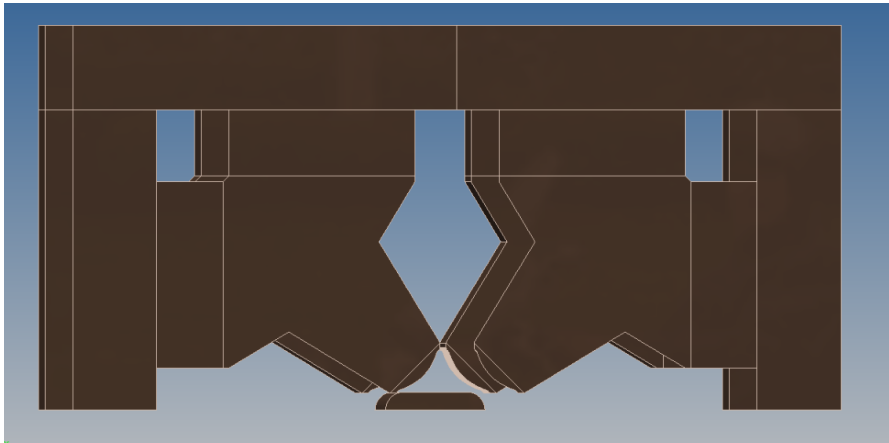
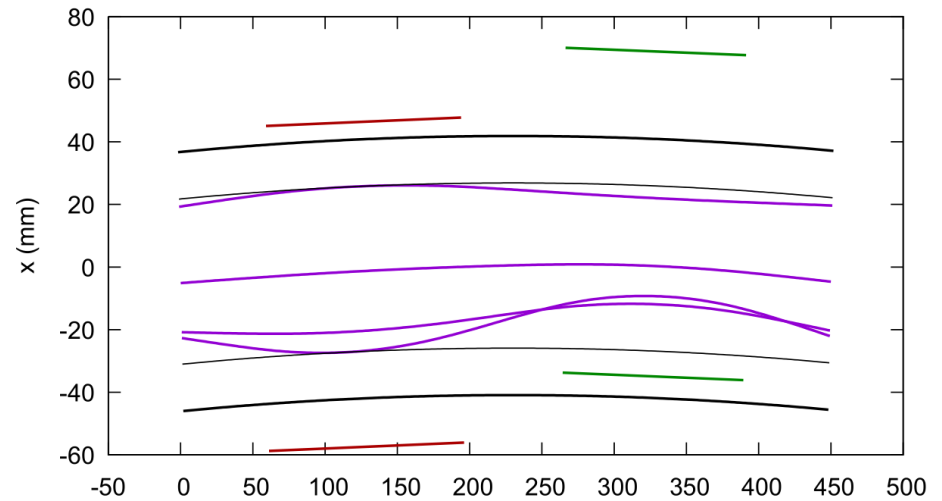


Matching of Blocks

- Total pool Qd: 120 PMs
- Find four sets of 24 PMs each, which deliver same amount of flux
- Simple algorithm:
 - 100k iterations
 - Pick random blocks
 - Keep results if better than previous result
- Result:
 - $2.2848999 \pm 9.36616250119 \times 10^{-6}$

Beam Pipe

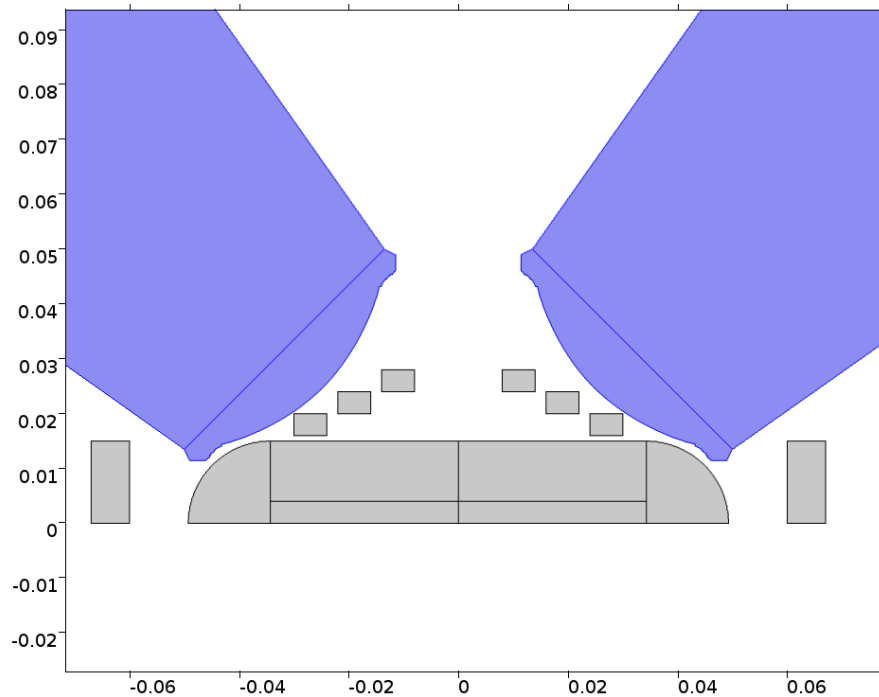
Flat beam pipe allows correctors to be placed within magnets



Dipole Corrector

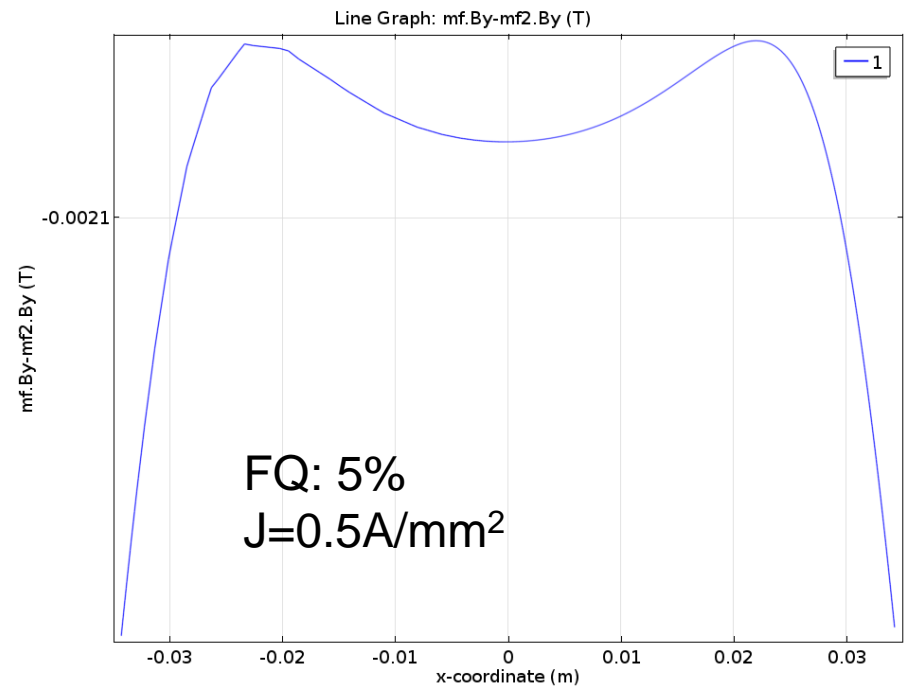
Needs work

(Pole shape: superseded)



Gradient quality unaffected

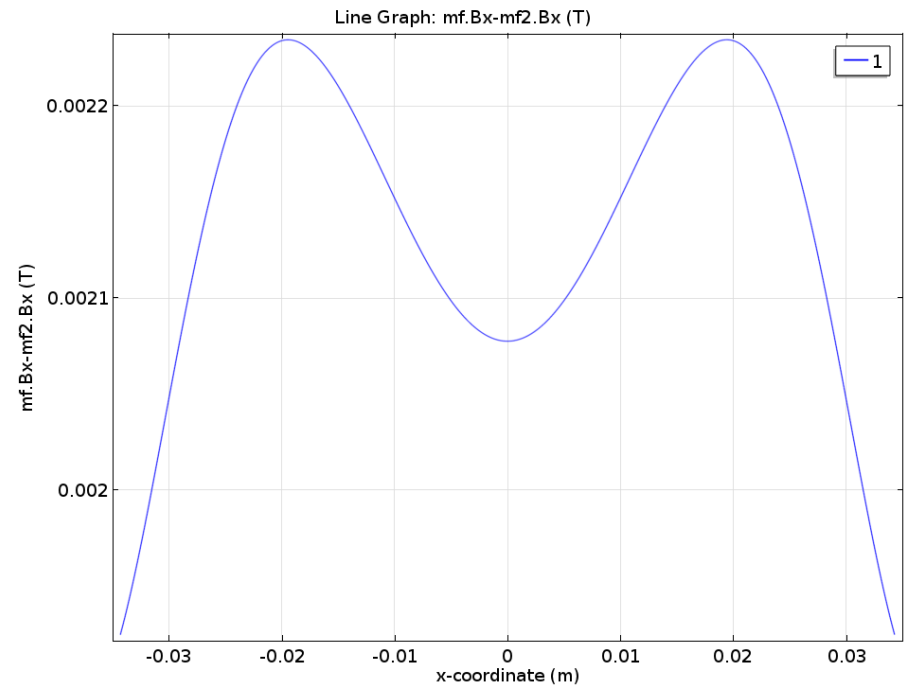
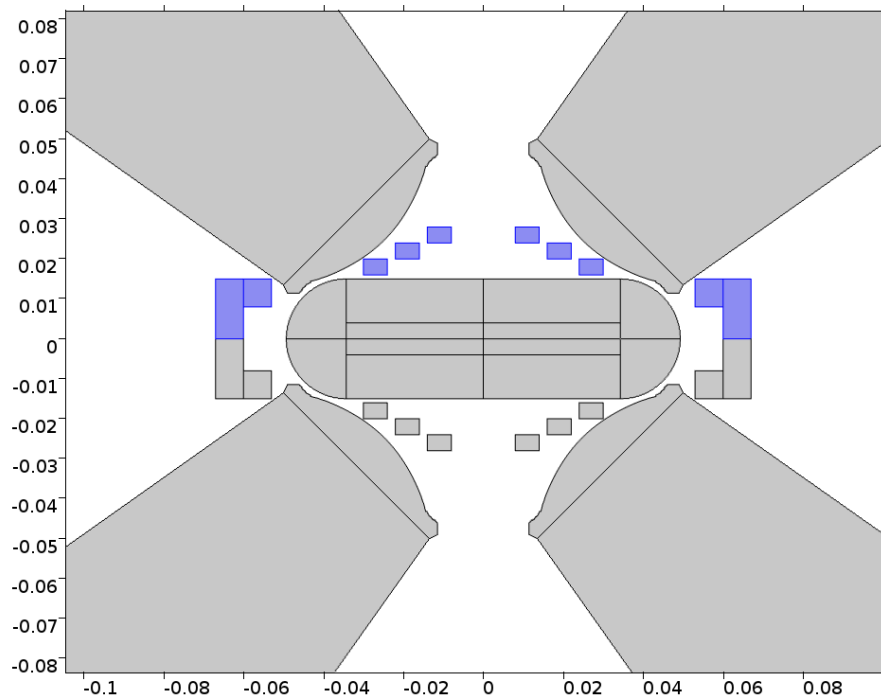
2.1mT eq. to 125 μ m displacement



$P=3W/m$

Skew Dipole

Needs work



$J=1\text{A/mm}^2$

$FQ=15\%$

$P=15\text{W/m}$

- Magnet design
 - Incorporate temperature compensation
 - Block sizes
 - Re-evaluate margin, re-iterate geometry
- Demonstrator
 - Assemble Qd
 - Measure blocks for Qf
 - Measure Qd/Qf separately